SAFETY DATA SHEET



1. Identification

Product identifier MC-25 PLUS

Other means of identification

Brand Code 5951

Recommended use For Industrial Use Only

Recommended restrictionsUsers should be informed of the potential presence of respirable dust and respirable crystalline

silica as well as their potential hazards. Appropriate training in the proper use and handling of this

material should be provided as required under applicable regulations.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name HarbisonWalker International

Address 1305 Cherrington Parkway, Suite 100

Moon Township, Pennsylvania 15108 US

Telephone General Phone: 412-375-6600

Website www.thinkHWI.com

Emergency phone number CHEMTREC 24 HOUR 1-800-424-9300

EMERGENCY #

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Carcinogenicity Category 1A

Specific target organ toxicity, repeated Category 1

exposure

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Danger

Hazard statement May cause cancer. Causes damage to organs through prolonged or repeated exposure.

Precautionary statement

Prevention Obtain special instructions before use. Do not handle until all safety precautions have been read

and understood. Do not breathe dust/fume/gas/mist/vapors/spray. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/protective

clothing/eye protection/face protection.

Response If exposed or concerned: Get medical advice/attention.

Storage Store locked up.

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%	
Mullite		1302-93-8	40 - 60	
Cement, Alumina, Chemicals		65997-16-2	10 - 20	

Material name: MC-25 PLUS

Chemical name	Common name and synonyms	CAS number	%
Cristobalite		14464-46-1	10 - 20
Amorphous Silica	SILICA, AMORPHOUS, FUMED SILICA (CRYSTALLINE FREE)	7631-86-9	2.5 - 10
Aluminium Oxide (Non-Fibro	ous)	1344-28-1	1 - 2.5
Titanium Dioxide		13463-67-7	0.1 - 1
Other components below reportable levels			2.5 - 10

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret. Crystalline silica may be present at typical concentrations of 1-2.5%, most of this is encapsulated in the coarse aggregate.

4. First-aid measures

Move to fresh air. Call a physician if symptoms develop or persist. Inhalation

Skin contact Wash off with soap and water. Get medical attention if irritation develops and persists.

Prolonged exposure may cause chronic effects.

Rinse with water. Get medical attention if irritation develops and persists. Eye contact

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important

symptoms/effects, acute and

delayed

Indication of immediate medical attention and special

treatment needed **General information** Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

IF exposed or concerned: Get medical advice/attention. If you feel unwell, seek medical advice (show the label where possible). Ensure that medical personnel are aware of the material(s)

involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing

media

Specific hazards arising from the chemical

Special protective equipment and precautions for firefighters Use fire-extinguishing media appropriate for surrounding materials.

Not available.

Not applicable.

Not available.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Stop the flow of material, if this is without risk. Following product recovery, flush area with water. Put material in suitable, covered, labeled containers. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Obtain special instructions before use. Do not handle until all safety precautions have been read and understood. Keep formation of airborne dusts to a minimum. Provide appropriate exhaust ventilation at places where dust is formed. Do not breathe dust. Avoid prolonged exposure. When using, do not eat, drink or smoke. Should be handled in closed systems, if possible. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS).

8. Exposure controls/personal protection

Occupational exposure limits

The following constituents are the only constituents of the product which have a PEL, TLV or other recommended exposure limit. At this time, the other constituents have no known exposure limits.

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Components	s for Air Contaminants (29 CFR 1910.1000) Type	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	PEL	5 mg/m3	Respirable fraction.
Cristobalite (CAS	PEL	15 mg/m3 0.05 mg/m3	Total dust.
14464-46-1) Titanium Dioxide (CAS 13463-67-7)	PEL	15 mg/m3	Total dust.
US. OSHA Table Z-3 (29 C	FR 1910.1000)		
Components	Туре	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	TWA	5 mg/m3	Respirable fraction.
1011 20 1)		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
Amorphous Silica (CAS	TWA	0.8 mg/m3	
7631-86-9)		20 mppcf	
Cristobalite (CAS	TWA	0.05 mg/m3	Respirable.
14464-46-1)		1.2 mppcf	Respirable.
Titanium Dioxide (CAS	TWA	5 mg/m3	Respirable fraction.
13463-67-7)		15 mg/m3	Total dust.
		50 mppcf	Total dust.
		15 mppcf	Respirable fraction.
US. ACGIH Threshold Lim		W.L.	F
Components	Туре	Value	Form
Aluminium Oxide (Non-Fibrous) (CAS 1344-28-1)	TWA	1 mg/m3	Respirable fraction.
Cristobalite (CAS 14464-46-1)	TWA	0.025 mg/m3	Respirable fraction.
Mullite (CAS 1302-93-8)	TWA	1 mg/m3	Respirable fraction.
Titanium Dioxide (CAS 13463-67-7)	TWA	10 mg/m3	
US. NIOSH: Pocket Guide			
Components	Туре	Value	
Amorphous Silica (CAS 7631-86-9)	TWA	6 mg/m3	
ogical limit values	No biological exposure limits noted for the ing	gredient(s).	
osure guidelines	Occupational exposure to nuisance dust (total and respirable) and respirable crystalline silica should be monitored and controlled.		
ropriate engineering trols	Good general ventilation (typically 10 air char should be matched to conditions. If applicable or other engineering controls to maintain airbo exposure limits have not been established, m	e, use process enclosur orne levels below recon	es, local exhaust ventilation nmended exposure limits.
vidual protection measure	s, such as personal protective equipment		
Eye/face protection	If contact is likely, safety glasses with side sh	ields are recommended	i.
Skin protection Hand protection	Wear appropriate chemical resistant gloves.		
Other	Use of an impervious apron is recommended.		
Respiratory protection	Use a NIOSH/MSHA approved respirator if there is a risk of exposure to dust/fume at levels exceeding the exposure limits.		
	choccuring the exposure infiles.		

Wear appropriate thermal protective clothing, when necessary.

Thermal hazards







General hygiene considerations

Observe any medical surveillance requirements. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Solid. Solid. **Form**

Color Not available. Not available. Odor Not available. **Odor threshold** Not available. Melting point/freezing point Not available. Initial boiling point and boiling Not available.

range

Flash point Not available. Not available. **Evaporation rate** Not available. Flammability (solid, gas) Upper/lower flammability or explosive limits

Flammability limit - lower

(%)

Not available.

Flammability limit - upper

Not available.

Explosive limit - lower (%) Not available. Explosive limit - upper (%) Not available. Not available. Vapor pressure Vapor density Not available. Relative density Not available.

Solubility(ies)

Not available. Solubility (water) Not available. Partition coefficient (n-octanol/water)

Not available. **Auto-ignition temperature Decomposition temperature** Not available. **Viscosity** Not available.

Other information

Not explosive. **Explosive properties** Oxidizing properties Not oxidizing.

10. Stability and reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport. Reactivity

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Contact with incompatible materials.

Strong oxidizing agents. Incompatible materials

Incompatibility is based strictly upon potential theoretical reactions between chemicals and may

not be specific to industrial application exposure.

Hazardous decomposition

products

No hazardous decomposition products are known.

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11. Toxicological information

Information on likely routes of exposure

Inhalation Prolonged inhalation may be harmful.

Skin contact

No adverse effects due to skin contact are expected.

Eye contact

Direct contact with eyes may cause temporary irritation.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity Not known.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Serious eye damage/eye Direct contact with eyes may cause temporary irritation.

irritation

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Germ cell mutagenicityNo data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity In 1997, IARC (the International Agency for Research on Cancer) concluded that crystalline silica inhaled from occupational sources can cause lung cancer in humans. However in making the

overall evaluation, IARC noted that "carcinogenicity was not detected in all industrial circumstances studied. Carcinogenicity may be dependent on inherent characteristics of the crystalline silica or on external factors affecting its biological activity or distribution of its polymorphs." (IARC Monographs on the evaluation of the carcinogenic risks of chemicals to humans, Silica, silicates dust and organic fibres, 1997, Vol. 68, IARC, Lyon, France.) In June 2003, SCOEL (the EU Scientific Committee on Occupational Exposure Limits) concluded that the main effect in humans of the inhalation of respirable crystalline silica dust is silicosis. "There is sufficient information to conclude that the relative risk of lung cancer is increased in persons with silicosis (and, apparently, not in employees without silicosis exposed to silica dust in quarries and in the ceramic industry). Therefore, preventing the onset of silicosis will also reduce the cancer

protection against silicosis can be consistently assured by respecting the existing regulatory occupational exposure limits. May cause cancer. Occupational exposure to respirable dust and respirable crystalline silica should be monitored and controlled.

risk..." (SCOEL SUM Doc 94-final, June 2003) According to the current state of the art, worker

IARC Monographs. Overall Evaluation of Carcinogenicity

Amorphous Silica (CAS 7631-86-9) 3 Not classifiable as to carcinogenicity to humans.

Cristobalite (CAS 14464-46-1) 1 Carcinogenic to humans.

Titanium Dioxide (CAS 13463-67-7) 2B Possibly carcinogenic to humans.

US. National Toxicology Program (NTP) Report on Carcinogens

Cristobalite (CAS 14464-46-1) Known To Be Human Carcinogen.

Reasonably Anticipated to be a Human Carcinogen.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Causes damage to organs through prolonged or repeated exposure.

Aspiration hazard Not an aspiration hazard.

Chronic effects Causes damage to organs through prolonged or repeated exposure. Prolonged inhalation may be

harmful. Prolonged exposure may cause chronic effects.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential No data available.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructionsThis product, in its present state, when discarded or disposed of, is not a hazardous waste

according to Federal regulations (40 CFR 261.4 (b)(4)). Under RCRA, it is the responsibility of the user of the product to determine, at the time of disposal, whether the product meets RCRA criteria

for hazardous waste.

Hazardous waste codeSince this product is used in several industries, no Waste Code can be provided by the supplier.

The Waste Code should be determined in arrangement with your waste disposal partner or the

responsible authority.

Waste from residues / unused

products

Not available.

Contaminated packaging

Not available.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to

Not applicable.

Annex II of MARPOL 73/78 and

the IBC Code

15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200. All chemical substances in this product are listed on the TSCA

chemical substance inventory where required.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

US. OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - No

Delayed Hazard - Yes Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous No

chemical

SARA 313 (TRI reporting)

Chemical nameCAS number% by wt.Aluminium Oxide (Non-Fibrous)1344-28-11 - 2.5

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

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Safe Drinking Water Act

(SDWA)

Not regulated.

US state regulations WARNING: This product contains a chemical known to the State of California to cause cancer.

US - California Proposition 65 - CRT: Listed date/Carcinogenic substance

Titanium Dioxide (CAS 13463-67-7) Listed: September 2, 2011

US. California. Candidate Chemicals List. Safer Consumer Products Regulations (Cal. Code Regs, tit. 22, 69502.3, subd. (a))

Cristobalite (CAS 14464-46-1) Titanium Dioxide (CAS 13463-67-7)

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No

United States & Puerto Rico Toxic Substances Control Act (TSCA) Inventory

Yes

16. Other information, including date of preparation or last revision

Issue date 05-26-2015

Version # 01

Disclaimer This information is based on our present knowledge on creation date. However, this shall not

constitute a guarantee for any specific product features and shall not establish a legally valid

contractual relationship.

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^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).